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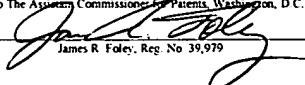
PCT

IN THE UNITED STATES
PATENT AND TRADEMARK OFFICE

PATENT

L. Nelson
#7/Pre Amdt. B
8-28-02

Serial No.: 10/069,838)
Applicant: Egbert FRENKEN)
Filed: February 26, 2002)
For: RIVETING DEVICE AND)
METHOD FOR RIVETING)
Examiner: Not yet assigned)
Art Unit: Not Yet Assigned)
Attorney Docket No.: 913/40130)
Case 300-PCT)

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 James R. Foley, Reg. No. 39,979	

SECOND PRELIMINARY AMENDMENT

Asst. Commissioner for Patents
Washington, D.C. 20231

Sir:

Before examining the application, please cancel claims 1-26 and please add the following new claims 27- 52:

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FC 3100 MAIL ROOM

B1 --27. A riveting unit (1) with a holding-down means (3) and a riveting die (4), it being possible for the holding-down means (3) and the riveting die (4) to be driven hydraulically by means of a holding-down piston (12) and of a die piston (13), characterized in that the holding-down piston (12) and the die piston (13) are activated by the same hydraulic pressure, the effective piston area (36) of the holding-down piston (12) being formed to be smaller than the effective piston area (14) of the die piston (13).

28. The riveting unit as claimed in claim 27, characterized in that the holding-down piston (12) is disposed within the die piston (13), which is formed as an annular piston, and the holding-down piston (12) is coupled to the holding-down piston (3) by engaging radially through the die piston (13).

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